

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application.

Listing of Claims:

Claim 1. (Currently Amended) A layered composite sheet ~~or layered composite film~~ made from thermoformable thermoplastics or mixtures of thermoplastics, comprising:

at least one substrate layer consisting essentially of glass-clear polystyrene, impact modified polystyrene, styrene-butadiene block copolymers with 15 to 40 % by wt of butadiene and 85 to 60 % by wt of styrene or mixtures thereof having a thickness ranging from 1 to 100 mm and at least one outer layer having a thickness ranging from 10 to 500 μ m consisting of ~~made from~~ the same, or from different thermoformable thermoplastics, ~~selected from the class consisting of glass-clear or impact-modified polystyrene, styrene copolymers and mixtures thereof of these~~ or consisting of glass-clear or impact-modified polystyrene, styrene copolymers or mixtures thereof into which is admixed at least one auxiliary selected from the group consisting of stabilizers, flame retardants, colorants and fillers in result effective amounts wherein the outer layer comprises ~~less than~~ from 0.01 to 1 % by weight of a lubricant.

Claim 2. (Currently Amended) A layered composite sheet ~~or layered composite film~~ as claimed in Claim 1, wherein the lubricant ~~used~~ comprises metal soaps, paraffin waxes, ~~waxy polymers, higher~~ fatty alcohols, or the esters or amides of fatty acids, or silicones.

Claim 3. (Currently Amended) A layered composite sheet ~~or layered composite film~~ as claimed in Claim 1 ~~or 2~~, wherein the thickness of the outer layer is ranges from ~~10 to 1000~~ 50 to 500 μm .

Claim 4. (Currently Amended) A layered composite sheet ~~or layered composite film~~ as claimed in ~~any one of claims~~ Claim 1 ~~to 3~~, wherein the proportion of the lubricant is ranges from ~~0.01~~ 0.1 to ~~less than~~ 1 % by weight, based on the outer layer.

Claim 5. (Currently Amended) A layered composite sheet ~~or layered composite film~~ as claimed in ~~any one of claims~~ Claim 1 ~~to 4~~, wherein stearic acid or a stearate is said ~~stearates are used as~~ lubricant.

Claim 6. (Currently Amended) A layered composite sheet ~~or layered composite film~~ as claimed in ~~any one of claims~~ Claim 1 ~~to 5~~, wherein the outer layer has a higher gloss than the substrate layer.

Claim 7. (Currently Amended) A process for producing a layered composite sheet ~~or layered composite film~~ as claimed in ~~any one of claims~~ Claim 1 ~~to 6~~ by coextrusion of a lubricant-containing thermoplastic glass-clear or impact-modified polystyrene, styrene copolymers or ~~mixture of thermoplastics~~ mixtures thereof for the outer layer with the a thermoplastic ~~or mixture of thermoplastics for polymer material~~ of the substrate layer ~~or lamination consisting essentially of glass-clear polystyrene, impact modified polystyrene, styrene-butadiene block copolymers with 15 to 40 % by wt of butadiene and 85 to 60 % by wt of styrene or mixtures thereof for lamination~~ of at least one outer layer to a substrate layer.

Claim 8. (Currently Amended) A process as claimed in Claim 7, wherein the lubricant is in the form of a 0.1 - 50 % strength by weight premix in a styrene-butadiene block

copolymer when added to the ~~thermoplastic or to the mixture of thermoplastics~~ glass-clear polystyrene or impact modified polystyrene for the outer layer.

Claim 9. (Canceled)

Claim 10. (Currently Amended) A molding produced from a layered composite sheet ~~or layered composite film~~ as claimed in ~~any one of claims~~ Claim 1 ~~to 6~~.

Claim 11. (New) A process of producing a molded article, comprising:

thermoforming a layered composite sheet comprising a least one substrate layer consisting essentially of glass-clear polystyrene, impact modified polystyrene, styrene-butadiene block copolymers with 15 to 40 % by wt of butadiene and 85 to 60 % by wt of styrene or mixtures thereof having a thickness ranging from 1 to 100 mm and at least one outer layer having a thickness ranging from 10 to 500 μm made from the same, or from different thermoformable thermoplastics selected from the group consisting of glass-clear or impact-modified polystyrene, styrene copolymers and mixtures of these wherein the outer layer comprises from 0.01 to 1 % by weight of a lubricant, into a shaped article.